

015935



Dart Aerospace Ltd.
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Canada

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D2153
Job Sheet 209935



Part No: D2153

Job Qty: 10 pcs

Part Name: Door Prop



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 5/15/20

Job Tracking No:

Due Date: 5/22/20

Created By: Linda Lacelle

Type: Stock *SOLD*

Description:

Note: DWG REV B IPP: E 02.07.08 Re-format KJ/RF IPP: Rev F 17.05.26 As per DWG RevB DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Sign-off
130	Small Fab - 1	10 pcs	5/22/20		0.00	0.43	Small Fab - 1	
							Small Fab - 2	
							Small Fab - 3	
							Small Fab - 4	
							Small Fab - 5	
							Small Fab - 6	
							Small Fab - 7	
							Small Fab - 8	
							Small Fab - 9	
							Small Fab - Various 1	
140	QC 5	10 pcs	5/22/20		0.00	0.00	QC 5 - 10	
							QC 5 - 12	
							QC 5 - 17	
							QC 5 - 18	
							QC 5 - 19	
							QC 5 - 22	
							QC 5 - 24	
							QC 5 - 3	
							QC 5 - 43	
							QC 5 - 49	
							QC 5 - 51	
							QC 5 - 58	
							QC 5 - 68	
							QC 5 - 9	
150	Packaging 3-1 - Stock - B4B	10 pcs	5/22/20		0.00	0.00	QC 5 - 50	
							QC 5 - 30	
							QC 5 - 40	
							QC 5 - 61	
							QC 5 - 81	
							QC 5 - 82	
							Packaging 3 - 1 - B4B	

MAY 19 2020

BAS
82
9-89

MAY 19 2020



Container No: S278280



Part: D2153

Job No: 209935

Serial No/Batch: S278280

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 05/19/20

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Packaging 3 - 2 - B4B

Packaging 3 - 3 - B4B

Packaging 3 - 4 - B4B

Packaging 3 - 5 - B4B

Packaging 3 - 6 - B4B

Packaging 3 - 7 - B4B

Packaging 3 - 8 - B4B

Packaging 3 - 9 - B4B

Packaging 3 - 10 - B4B

Packaging 3 - 11 - B4B

Packaging 3 - 12 - B4B

Packaging 3 - 13 - B4B

Packaging 3 - 14 - B4B

Packaging 3 - 15 - B4B

Packaging 3 - 16 - B4B

Packaging 3 - 17 - B4B

Packaging 3 - 18 - B4B

Packaging 3 - 19 - B4B

Packaging 3 - 20 - B4B

Packaging 3 - 21 - B4B

Packaging 3 - 22 - B4B

Packaging 3 - 23 - B4B

Packaging 3 - 24 - B4B

Packaging 3 - 25 - B4B

Packaging 3 - 26 - B4B

Packaging 3 - 27 - B4B

Packaging 3 - 28 - B4B

Packaging 3 - 29 - B4B

Packaging 3 - 30 - B4B

Packaging 3 - 31 - B4B

Packaging 3 - 32 - B4B

Packaging 3 - 33 - B4B

Packaging 3 - 34 - B4B

Packaging 3 - 35 - B4B

Packaging 3 - 36 - B4B

Packaging 3 - 37 - B4B

DAS
28
9-89

160 QC 21 - SA

10 pcs

5/22/20

0.00 0.00

QC 21 - SA - 21

QC 21 - SA - 70

QC 21 - SA - 53

DAS
21
9-89

MAY 20 2020

Part Op 130 - (Small Fab) 1- Assemble as per Dwg D2153 2- Remove Spring Lift name and address with Acetone, leave only
 Descriptions: warning: "DO NOT OPEN HIGH PRESSURE"

140 - (QC5- Inspect part completeness to step on W/O)

150 - (Identify as per dwg & Stock Location: _____)

160 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3015-3	Locknut	20 pcs (2 ea)	130-Small Fab - 1	5861522
NAS1149D0563J	Washer	20 Ea (2 ea)	130-Small Fab - 1	5157743
D5479-1	Door Prop	10 pcs (1 ea)	130-Small Fab - 1	5249441
SL69-BS	Ball Stud	20 pcs (2 ea)	130-Small Fab - 1	57137908

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
130-Small Fab - 1	D3015-3	20	566	0
	D5479-1	10	10	0
	NAS1149D0563J	20	975	0
	SL69-BS	20	400	0

Part Specifications
Specifications could not be found.

Plex 5/15/20 12:48 PM dart.lacelle.linda